# CanusaTube™- PLA

Tubular sleeve for pipeline corrosion protection

For more than 35 years, Canusa-CPS has been a leading developer and manufacturer of specialty pipeline coatings for the sealing and corrosion protection of pipeline joints and other substrates. Canusa-CPS high performance products are manufactured to the highest quality standards and are available in a number of configurations to accommodate many specific project applications.

## **Product Description**

The CanusaTube<sup>™</sup> is a heat shrinkable tubular sleeve designed for corrosion protection of buried and exposed steel pipelines. CanusaTube<sup>™</sup> consists of a crosslinked polyolefin backing, coated with a protective heat sensitive adhesive which effectively bonds to steel substrates and common pipeline coatings including polyethylene and fusion bonded epoxy.

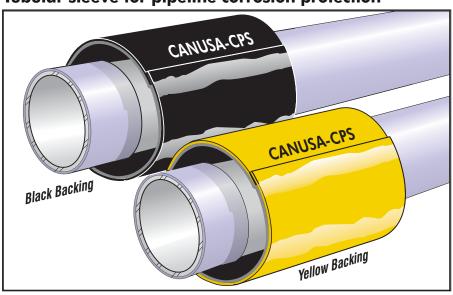
## **Features & Benefits**

## Rapid & Reliable Installation

Because CanusaTube<sup>™</sup> consists of a unique tubular configuration that has been factory constructed, quick and reliable field installation is easy to accomplish. CanusaTube<sup>™</sup> is available with a specially formulated adhesive to accommodate demanding operating temperatures and soil stress conditions. To further optimize installation, CanusaTube<sup>™</sup> is available in yellow which includes a thermochromic indicator to visually confirm proper installation.

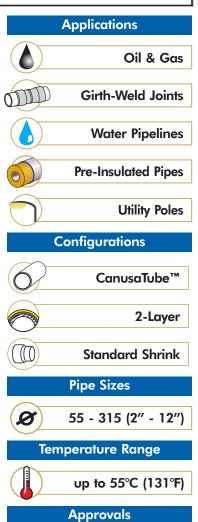
### **Long Term Corrosion Protection**

CanusaTube™ provides excellent resistance to cathodic disbondment resulting in effective long term corrosion protection. The high performance crosslinked backing in combination with the specially formulated adhesive is engineered to have excellent resistance against temperature cycling, and chemical and environmental attack.



### Saves Time & Money

With CanusaTube's™ unique construction, less time is required handling, positioning and installing separate closures. With the application of heat, this feature allows for fast, simple and complete installation of the sleeve. No additional costly primers are required. This minimizes installation time and labour costs while promoting high production rates. CanusaTube™ is also available in a high shrink ratio for high profile joint protection. Consult the High Shrink data sheet for additional information.



**DIN 30672** 

## CanusaTube™- PLA

## Product Selection Guide Choose your sleeve based on your Pipe Diameter

|        | Nominal Pipe  |                | Tubular Sleeve      | Tubular Sleeve Diameter    |           |
|--------|---|----------------|---------------------|----------------------------|-----------|
|        | Diameter DN (inches)  Outside Pipe Diameter mm (inches) | PLA XXX-YYY ZZ | As Supplied mm (in) | Fully Recovered<br>mm (in) |           |
|        | 50 (2)  | 61 (2.4)       | PLA 55-YYY ZZ       | 90 (3.5)                   | 55 (2.3)  |
|        | 65 (2.5)  | 76 (3)         | PLA 63-YYY ZZ       | 90 (3.5)                   | 63 (2.5)  |
|        | 80 (3)  | 89 (3.5)       | PLA 90-YYY ZZ       | 120 (4.8)                  | 81 (3.3)  |
|        | 90 (3.5)  | 102 (4)        | PLA 100-YYY 77      | 130 (5)                    | 90 (3.5)  |
|        | 100 (4)   | 114 (4.5)      | PLA 115-YYY ZZ      | 145 (5.5)                  | 98 (3.8)  |
| Range  | 125 (5)   | 141 (5.5)      | PLA 125-YYY ZZ      | 160 (6.3)                  | 110 (4.3) |
|        | 150 (6)   | 168 (6.6)      | PLA 170-YYY 77      | 205 (8)                    | 140 (5.5) |
|        | 200 (8)   | 219 (8.6)      | PLA 230-YYY ZZ      | 260 (10)                   | 180 (7)   |
| į      | 250 (10)  | 273 (10.7)     | PLA 280-YYY ZZ      | 315 (12.3)                 | 211 (8.3) |
| Shrink | 300 (12)  | 324 (12.8)     | PLA 315-YYY ZZ      | 360 (14)                   | 245 (9.5) |

For pipe diameters > DN300 (12"), consult your Canusa representative.

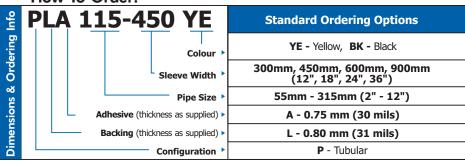
### **Operating Characteristics**

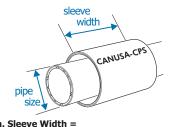
|                                  |                       |                 |            | Hot Melt |
|----------------------------------|-----------------------|-----------------|------------|----------|
|                                  | Pipeline<br>Operating | Celsius         | Fahrenheit | PLA      |
| s                                |                       | 70°             | 158°       |          |
| istic                            | Temperature           | 60°             | 140°       |          |
| Sleeve Operating Characteristics |                       | 50°             | 120°       |          |
| harc                             |                       | 40°             | 104°       |          |
| פּ                               |                       | 30°             | 85°        |          |
| i <u>‡</u> .                     |                       | 30              | 03         |          |
| D é                              | Minimum Installation  | 60 (140)        |            |          |
| ď                                | Resistance to Circu   | very good       |            |          |
| 9                                | Resistance to Soil S  | very good       |            |          |
| ee ee                            | Resistance to Axial   | very good       |            |          |
| Sign                             | Main Line Coating (   | PU, PE, FBE, PP |            |          |

## **Typical Product Properties**

| Adhesive | Softening Point<br>Lap Shear  | Test Standard<br>ASTM E28<br>DIN 30 672   | Unit<br>°C (°F)<br>N/cm² (psi)                                | <b>PLA</b><br>72 (162)<br>60 (87)                              |
|----------|---|---|---|--|
| Backing  | Specific Gravity Tensile Strength Elongation Hardness Abrasion Resistance Volume Resistivity Dielectric Voltage Brkdwn. | ASTM D792<br>ASTM D638<br>ASTM D638<br>ASTM D2240<br>ASTM D1044<br>ASTM D257<br>ASTM D149                 | MPa (psi)<br>%<br>Shore D<br>mg<br>ohm-cm<br>kV/mm            | 0.93<br>20 (2900)<br>600<br>46<br>45<br>10 <sup>17</sup><br>20 |
| Sleeve   | Impact Indentation Peel Peel Cathodic Disbondment Water Absorption Low Temp. Flexibility DIN Approval                   | DIN 30 672<br>DIN 30 672<br>ASTM D1000<br>DIN 30 672<br>ASTM G8<br>ASTM D570<br>ASTM D2671-<br>DIN 30 672 | N/cm (pli)<br>N/cm (pli)<br>mm rad<br>%<br>C °C (°F)<br>class | 35 (20)<br>13<br>0.05<br>-32 (-26)<br>B50                      |
| S        | Fully Recovered Thickness   |   | mm (mils)   | 2.3 (92)   |

## **How To Order:**





Min. Sleeve Width =
Bare Steel Dimension + **50 mm** (2") min.
on each side of the pipe joint.

The above represent standard ordering options. Consult your Canusa representative for any unique project requirements.

# CANUSA-CPS

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Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the installation guide when used in compliance with Canusa's written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. Canusa's liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this installation guide is to be used as a guide and is subject to change without notice. This installation guide supersedes all previous installation guides on this product.

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